



Dart Hawkesbury  
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada  
Tel (613) 632-5200  
Fax 613 632-5246

# Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO042292	AC001-VC	10	1	Net 30	M5052H32S.040	5052-H32 .040 Sheet : MATERIAL: 5052-H32 ALUMINUM SHEET AS PER QQ-A- 250/8 OR AMS-QQ-A- 250/8 OR AMS 4016 OR ASTM B209 receive sf			32	2/15/2019	32		S153405	Stock	2/11/2019	\$ 4.65 / sf	2		\$148.80	Acier Ouellette Inc.
<b>Total:</b>																			<b>\$112.48</b>	

Plex 2/13/2019 3:51 PM dart.Tollis Andrew



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO042292



**Supplier:** ACI001-VC  
Acier Ouellette Inc.  
935 Boul. Du Havre  
Valleyfield  
QC  
J6S 5L1 Canada  
Phone: 800 667 4248  
Fax: 450 377 5696

**PO No:** PO042292  
**PO Date:** 1/16/19  
**Due Date:** 1/23/19

**Purchase Order**  
**Revision:**

**Revision Date:**

**Ship-To Contact:** Phone:

**E-MAILED**  
**JAN 16 2019**

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground  
**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:** quote no.sou0155096

### Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		M304S26GA B/D		304/316 0.018 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 receive sf	Firmed	-	1/23/19	32 sf	0 sf	32 sf	\$5.8403125/sf	\$186.89
2		M304S11GA X1 PD CZ		304/316 0.125 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240	Firmed	-	1/23/19	32 sf	0 sf	32 sf	\$15.5375/sf	\$497.20
3		M304S16GA X6 PD CZ		304/316 Sheet .063 : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240	Firmed	-	1/23/19	192 sf	0 sf	192 sf	\$7.716/sf	\$1,481.47
4		M6061T6S.032 2X PD 4X12 CZ		6061-T6 Sheet 0.032" : MATERIAL: 6061- T6/T62 ALUMINUM SHEET AS PER QQ-A- 250/11 OR AMS-QQ-A- 250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed	-	1/23/19	64 sf	0 sf	64 sf	\$3.688125/sf	\$236.04

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Hawkesbury, ON  
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# PURCHASE ORDER

## PO042292



## Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5		M6061T6S.040		6061-T6 .040 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed	-	1/23/19	288 sf	0 sf	288 sf	\$4.7063888/sf	\$1,355.44
		5x 10 4x12 C2						2405F 240xsfx FEB 08 2019				
6		M6061T6S.063		6061-T6 .063 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed	-	1/23/19	160 sf	0 sf	160 sf	\$3.2971875/sf	\$527.55
		x5 10 4x12 C2						2405FX FEB 08 2019				
7		M6061T6S.250		6061T6 Sheet .250 : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed	-	1/23/19	32 sf	0 sf	32 sf	\$16.504687/sf	\$528.15
								320sf FEB 08 2019				
8		M6061T6S.080		6061-T6 .080 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed	-	1/23/19	224 sf	0 sf	224 sf	\$8.945/sf	\$2,003.68
		5x4x12						2405FX FEB 08 2019				
9		M2024T3S.050		2024-T3 .050 Sheet : MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209	Firmed	-	1/23/19	48 sf	0 sf	48 sf	\$17.05938/sf	\$818.85
		B10										
10		M5052H32S.040		5052-H32 .040 Sheet : MATERIAL: 5052-H32 ALUMINUM SHEET AS PER QQ-A-250/8 OR AMS-QQ-A-250/8 OR AMS 4016 OR ASTM B209 receive sf	Firmed	-	1/23/19	32 sf	0 sf	32 sf	\$4.65/sf	\$148.80
		B10						32sf AT 10/02/11				



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1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

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# PURCHASE ORDER

## PO042292



### Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
11		M1010S.125		1010-1025 Sheet .125 : AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W NO SCALE ON SHEET MINIMUM YIELD TENSILE STRENGTH= 28KSI MINIMUM ULIMATE TENSILE STRENGTH= 42KSI COLD ROLLED receive sf	Firmed	-	1/23/19	32 sf ✓ 325F	0 sf	32 sf At 12/01/30	\$5.4975/sf	\$175.92

Grand Total: \$7,959.99

### Order Notes

#### Procurement Quality Clauses

- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)
- A026 certification of material conformance
- A041 quality management system
- A042 dart notification by supplier
- A043 retention of quality documents
- A048 counterfeit parts avoidance, detection, mitigation and disposition program
- A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 1/16/19 11:01 AM dart.lavoie.chantal



# ACIER OUELLETTE INC.

935, Boul. du Hâvre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

# DELIVERY - CLIENT

Copy

CO00131232

## Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

## Shipped to

1270, ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

Att : CHANTAL LAVOIE Tél.: 613-632-5200

## Instruction

F-M

## Delivery Route

5

## Customer N°

CLI0001056

## Date

2019/02/06

## Delivery date

2019/02/11

## Your order N°

PO042292

## Processed by

Elodie Viaud

## Salesman

ELODIE VIAUD

## Carrier

OUELLETTE VALLEYFIELD

## Credit Terme

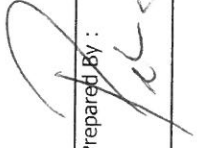
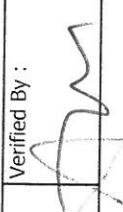

Net 30 Days

Product Description	Weight	Qty	UM	PCS NB			Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C
<b>1 SHEET SS 26G SS304-2B NS</b> FESS-26G3042B 10195 AC23437-MAG-2019/02/07 1 X 4' X 8' PO042292-LINE 1 B/O	24.40	32.00	PI2_\$CLB			1X				
<b>2 ALU SHEET .040 (18G) 5052-H32 NS</b> FEAL-0405052 10493 AC23437-MAG-2019/02/07 1 X 4' X 8' PO042292-LINE 10 HEAT : 5180310007	18.02	32.00	PI2_\$CLB		4X8					
<b>Note :</b> ATTENTION: MILL TEST REQUIS										
CHINESE MATERIAL ACCEPTED FOR THIS ORDER										



# DELIVERY - CLIENT

CO00131232

Product Description	Qty	Weight	UM	PCS NB			Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C
<b>Conditions :</b> All sold and delivered materials remain the property of "Acier Ouellette Inc." until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.				NIR : R-109516-6						
Total Weight (Lbs) : 42.42										
Prepared By : 	Verified By : 	Delivered By : 	Time	Y M D 19 02 17				Date		
Customer's Signature										



43198  
C222877

131232

131232

# ZHE JIANG GKO ALUMINIUM CO., LTD

## INSPECTION CERTIFICATE

Date: 2018-9-29  
Invoice No.: GKOGSM180929  
Contract No.: GKOGSM180820  
Loading Port: TIANJINXINGANG PORT IN CHINA CN  
Destination: MONTREAL, QUEBEC, CANADA CA  
PO NO.: P043198  
LC NO.: IMP16037N

Certify to ALL AA Standards ASTM B209 A

ALL Specifications to Latest Revisions

ALL Specifications to Latest Revisions										Chemical Composition(%)										Mechanical Properties		
No.	Description	Specification (mm)	Alloy/ Temper	Lot No.	N.W. (KGS)	Al	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	T.S	Yield.S	E(%)				
1	ALUMINUM SHEET	4.7625*1219*2438	5052H32	5180910020-2	1811	96.84	0.125	0.306	0.007	0.051	2.42	0.188	—	0.007	0.015	215	200	11				
2	ALUMINUM SHEET	4.7625*1219*2438	5052H32	5180910020-1	1745	96.84	0.125	0.306	0.007	0.051	2.42	0.188	—	0.007	0.015	215	200	11				
3	ALUMINUM SHEET	4.7625*1219*2438	5052H32	5180910020-3	1857	96.84	0.125	0.306	0.007	0.051	2.42	0.188	—	0.007	0.015	215	200	11				
4	ALUMINUM SHEET	1.016*1219*2438	5052H32	5180310007-B-1	1448	96.8	0.11	0.321	0.006	0.04	2.48	0.185	—	0.008	0.015	225	193	11.2				
5	ALUMINUM SHEET	4.7625*1524*3658	5052H32	5180810182-5	1435	96.96	0.111	0.261	0.005	0.027	2.39	0.181	—	0.007	0.017	215	210	11				
6	ALUMINUM SHEET	4.7625*1524*3658	5052H32	5180810182-4	1433	96.96	0.111	0.261	0.005	0.027	2.39	0.181	—	0.007	0.017	215	210	11				
7	ALUMINUM SHEET	4.7625*1524*2438	5052H32	5180810182-3	1919	96.96	0.111	0.261	0.005	0.027	2.39	0.181	—	0.007	0.017	215	210	11				
8	ALUMINUM SHEET	1.016*1219*2438	5052H32	5180310007-B-2	1698	96.8	0.11	0.321	0.006	0.04	2.48	0.185	—	0.008	0.015	225	193	11.2				
9	ALUMINUM SHEET	4.7625*1524*3048	5052H32	5180810182-9	1541	96.96	0.111	0.261	0.005	0.027	2.39	0.181	—	0.007	0.017	215	210	11				
10	ALUMINUM SHEET	4.7625*1524*3048	5052H32	5180810182-7	1532	96.96	0.111	0.261	0.005	0.027	2.39	0.181	—	0.007	0.017	215	210	11				
11	ALUMINUM SHEET	4.7625*1524*3048	5052H32	5180810182-8	1537	96.96	0.111	0.261	0.005	0.027	2.39	0.181	—	0.007	0.017	215	210	11				
12	ALUMINUM SHEET	4.7625*1524*3048	5052H32	5180810182-10	1537	96.96	0.111	0.261	0.005	0.027	2.39	0.181	—	0.007	0.017	215	210	11				
13	ALUMINUM SHEET	4.7625*1524*3048	5052H32	5180810182-6	1541	96.96	0.111	0.261	0.005	0.027	2.39	0.181	—	0.007	0.017	215	210	11				
14	ALUMINUM SHEET	2.54*1219*2438	5052H32	5180810197-A-2	1676	96.97	0.105	0.249	0.004	0.023	2.4	0.177	—	0.007	0.017	240	200	13				
15	ALUMINUM SHEET	2.54*1219*2438	5052H32	5180810197-A-1	1680	96.97	0.105	0.249	0.004	0.023	2.4	0.177	—	0.007	0.017	240	200	13				
16	ALUMINUM SHEET	2.54*1219*3048	5052H32	5180810197-A-4	1535	96.97	0.105	0.249	0.004	0.023	2.4	0.177	—	0.007	0.017	240	200	13				
17	ALUMINUM SHEET	2.54*1219*3048	5052H32	5180810197-A-3	1559	96.97	0.105	0.249	0.004	0.023	2.4	0.177	—	0.007	0.017	240	200	13				
18	ALUMINUM SHEET	3.175*1524*2438	3003H14	3180910098-8	1898	98.2	0.108	0.419	0.093	1.104	0.01	0.0004	—	0.01	0.017	153	140	8.7				
19	ALUMINUM SHEET	3.175*1524*2438	3003H14	3180910098-6	1934	98.2	0.108	0.419	0.093	1.104	0.01	0.0004	—	0.01	0.017	153	140	8.7				
20	ALUMINUM SHEET	3.175*1524*2438	3003H14	3180910098-9	1620	98.2	0.108	0.419	0.093	1.104	0.01	0.0004	—	0.01	0.017	153	140	8.7				

Heat: 5180310007

21	ALUMINUM SHEET	3.175*1524*2438	3003H14	3180910098-7	1930	98.2	0.108	0.419	0.093	1.104	0.01	0.0004	—	0.01	0.017	153	140	8.7
22	ALUMINUM SHEET	4.7625*1219*2438	3003H14	3180910105-A-3	1907	98.08	0.11	0.469	0.108	1.145	0.015	0.003	—	0.01	0.018	161	160	10.7
23	ALUMINUM SHEET	4.7625*1219*2438	3003H14	3180910105-A-1	1873	98.08	0.11	0.469	0.108	1.145	0.015	0.003	—	0.01	0.018	164	160	10.7
24	ALUMINUM SHEET	4.7625*1219*2438	3003H14	3180910105-A-2	1909	98.08	0.11	0.469	0.108	1.145	0.015	0.003	—	0.01	0.018	164	160	10.7
25	ALUMINUM SHEET	2.032*1219*3048	3003H14	3180810219-2	1825	98.14	0.115	0.463	0.096	1.103	0.018	0.005	—	0.009	0.015	143	122	17.76
26	ALUMINUM SHEET	2.032*1219*3048	3003H14	3180810219-3	1819	98.14	0.115	0.463	0.096	1.103	0.018	0.005	—	0.009	0.015	143	122	17.76
27	ALUMINUM SHEET	2.032*1219*3048	3003H14	3180810219-1	1827	98.14	0.115	0.463	0.096	1.103	0.018	0.005	—	0.009	0.015	143	122	17.76

ZHEJIANG GKO ALUMINIUM CO., LTD



# SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL 5052-H32 ALUMINUM SHEET

SPECIFICATION: QQ-A-250/8 OR AMS-QQ-A-250/8

OR AMS-4018

OR ASTM B209

PART NUMBER:

M5052H32S|XXX|THK

WHERE "XXX" = SHEET THICKNESS (IN INCHES)

EG. 0.063" THICK SHEET = M5052H32.063

PREFERRED SIZE:

XXX BY 4FT BY 8FT

RELEASED  
R 2009-10-30  
NTP

B	REFORMAT DWG, ADD B209 SPEC (ZN D6-1), PAR D6-020A	CP	09 09 26
A	NEW ISSUE	DS	01 06 08
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09 09 26		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. B	
DRAWING NO. M5052H32S		SHEET 1 OF 1	
TITLE 5052-H32 SHEET SPEC		SCALE NTS	
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# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M50524325.040  
 DATE: 1902/13

PO / BATCH NO.: P0142292/S153405

MATERIAL CERT REC'D: ✓  
 QUANTITY RECEIVED: 325E  
 QUANTITY INSPECTED: 325E  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.040"  
 THICKNESS RECEIVED: 0.040"  
 SHEET SIZE ORDERED: 4'x8'  
 SHEET SIZE RECEIVED: 4'x8'

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y N	
CORROSION	Y <input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y N	ASPM B209
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y N	MT: 518031000.7
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

<b>QC 18 INSPECTION</b>	<b>ENGINEERING SIGNOFF (if required)</b>
INSPECTED BY: <u>61</u> <u>9-89</u>	SIGNED OFF BY: _____
DATE: <b>FEB 13 2019</b>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in